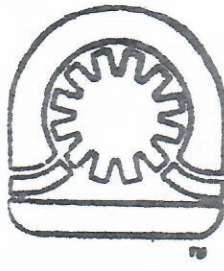


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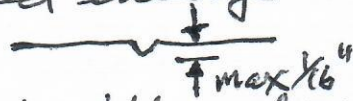


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## Gel Coat Repair:

Sand damaged area with approx 600 grit paper.

If cracks are being repaired enlarge each crack with a small grinder.



Mix small quantity of gel coat with a few drops of catalyst, no more than 2% but hard to measure or estimate. Mix catalyst and gel coat thoroughly.

Fill cracks with an excessive amount of <sup>Mixed</sup> gelcoat. Cover gelcoat with PVA, thin coat, and allow several hours to set, overnight would be best.

Sand with 220 grit wet and dry using a flat sanding block. When the surface is sanded flat and smooth. Sand with 600 wet and dry then 1000 and then 2000 wet and dry. If any divets remain, fill these using the same procedure. Then re sand. Sand the entire area of damage with 2000 grit wet and dry then buff with ~~wool~~ buffing wheel and a fine automotive polish. Can use 3M Finnesett.

When finished the repair area will be slightly visible because the new gelcoat has not had time to fully cure nor been exposed to sunlight which will effect its color.